

Shimming Instructions for Crowned Pulleys

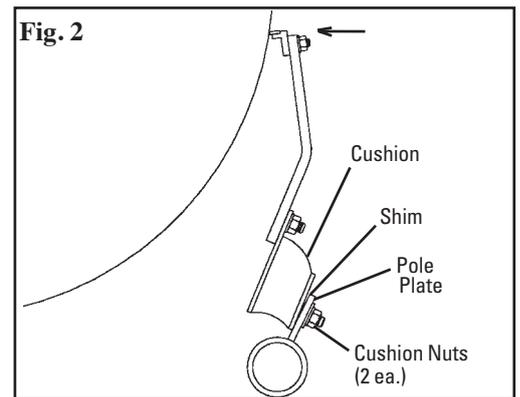
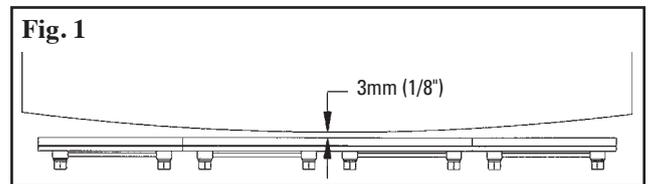
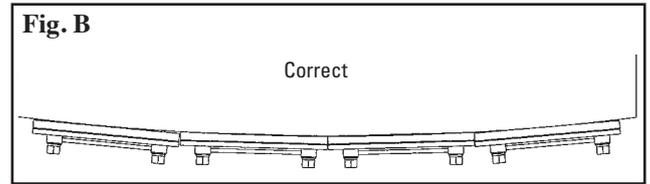
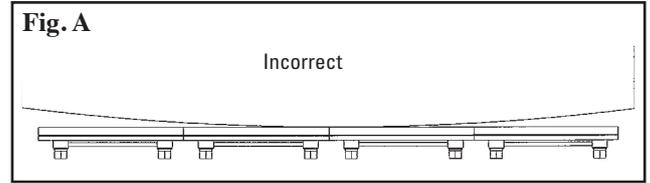
Tools Needed:

- (1) 17mm (11/16") wrench or crescent wrenches
- (1) 38mm (1½") wrenches or crescent wrenches
- Shim Kit (provided)

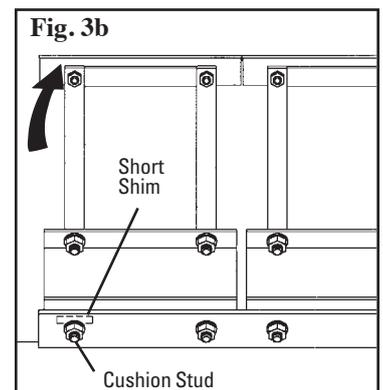
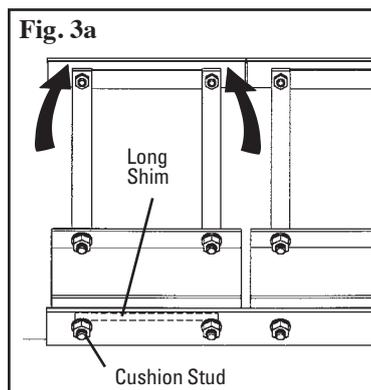
NOTE: If all cleaner tips do not make even contact across the width of the belt, the tips will require shimming (Fig. A and Fig. B).

All shimming is done between the cushion and the pole plate (Fig. 2).

- 1. Remove tension.** Turn adjusting bolt down until a 3mm (1/8") gap is gained at the tightest point between the tip and the belt (Fig. 1).
- 2. Loosen both cushion nuts on tip to be shimmed.** Push the tip against the head pulley to move the cushion away from the pole plate (Fig. 2).



- 3. Determine where to place the shim** (use plastic shims provided).
 - a. To move tip in equally at both ends, place long shim above the cushion studs, centered on the cushion (Fig. 3a).
 - b. To move tip in at one end only, place a short shim above the cushion stud on the side that must be pulled in (Fig. 3b).



- 4. Reset tip tension.**

For information on shimming to worn belts, please contact Flexco on 02 8818 2000.

Shimming to worn belts should be undertaken by experienced personnel.

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